

DOZUKI



Potentially Dangerous

Injury may result if this procedure is not followed properly. Use caution and follow all warnings.



LOTO Procedure | 844K-III

This guide demonstrates the Lock Out Tag Out (LOTO) procedure for the John Deere 844K-III Aggregate Handler.

Written By: Quality Manager



INTRODUCTION

This guide demonstrates the Lock Out Tag Out (LOTO) procedure for the John Deere 844K-III Aggregate Handler.

Step 1 — Choose a Safe Area



- Move the machine to a safe area.
 - The area must be **flat**
- Make sure the bucket (or forks) are lowered.
 - Level the bucket (or forks) to the ground.

Step 2 — Parking Brake & Lights Off



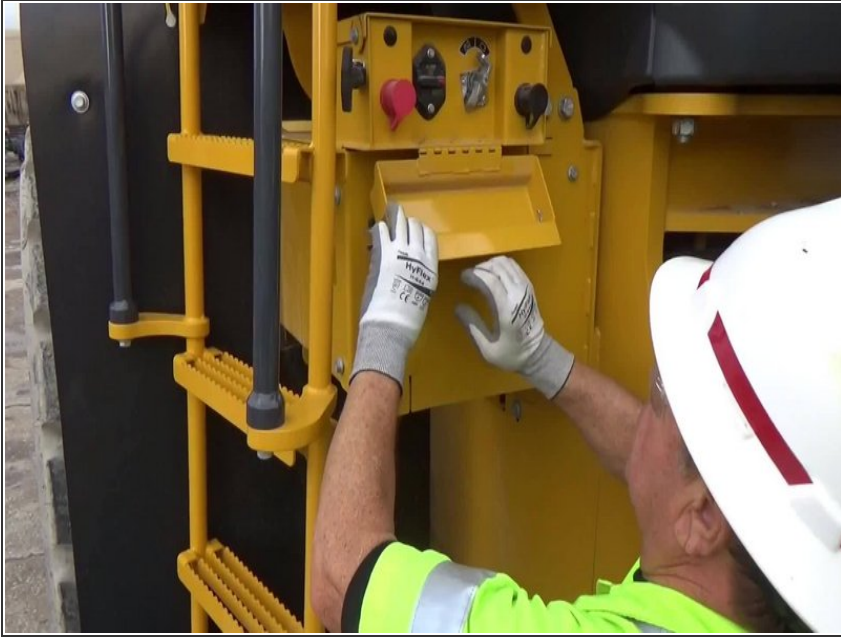
- Apply parking brake
- Turn off Lights
- Remove seat belt.

Step 3 — Exit the Cab



- Use **all four points of contact** when exiting the cab.
- Both hands on handrails.
- Both feet on steps.
- Apply wheel chocks.

Step 4 — Disconnect Battery and Lock Out



- Move the battery switch to the disconnect position.
- Lock out the battery disconnect.

Step 5 — Ignition Test



- Attempt to start the vehicle with the ignition switch.
- ⚠ Motor Should NOT Start.
- 💥 If motor starts, return to Step 4.

Step 6 — Lock Out: Electrical, Hydraulic, Air Controls



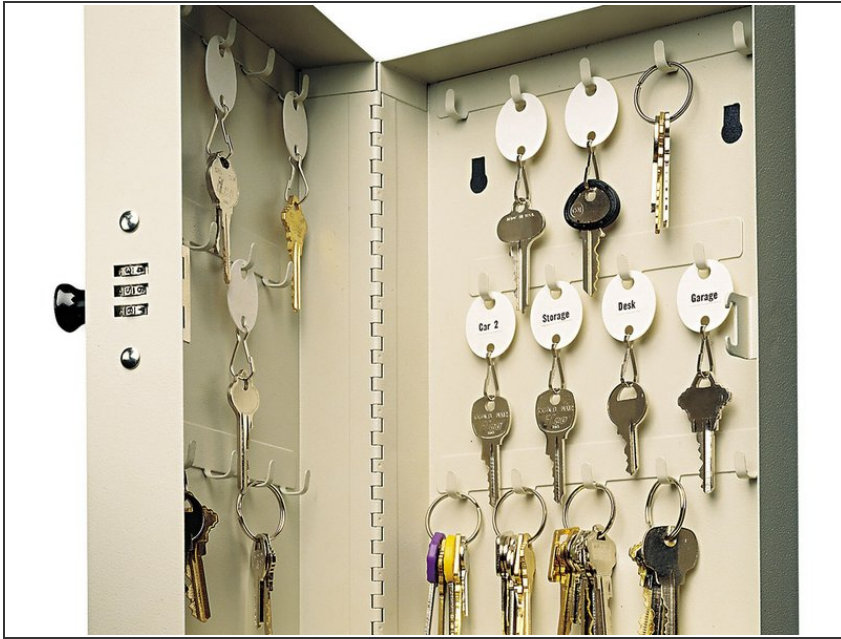
- Wrap the lockout cable from the door handle to the hand-rail.

Step 7 — Attach a JHA & Warning Notice



- Sign the Job Hazard Analysis (JHA) Form.
- Attach the JHA and a Warning Notice to the machine.
- Lock the JHA & Warning notice.

Step 8 — Store All Keys



- Put all three lockout keys and ignition key (if applicable) into safe storage.

Step 9 — Markoff Work Area



- Use safety cones to mark a perimeter around the machine.

Step 10 — Safety Perimeter



- Ensure a perimeter is set from 10' front to back of the machine.

Step 11 — Perform "Circle of Safety"



- ⚠ Perform the Circle of Safety
 - Ensure wheel chocks are secure
 - Ensure all locks are secure
 - Ensure battery is disconnected
- 💥 The machine is now safely Locked Out and Tagged Out.

Step 12 — Dozuki Work Instructions

DOZUKI

The Industry Benchmark for Standard Work Instructions

This has been an example of a LOTO procedure formatted in Dozuki.

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